

# **Ecolink New Tech Company Limited**

## **Inspection Standard & Packaging**

**Customer** : Veres és Társai

**Product** : Ecoinno Pulp Tableware

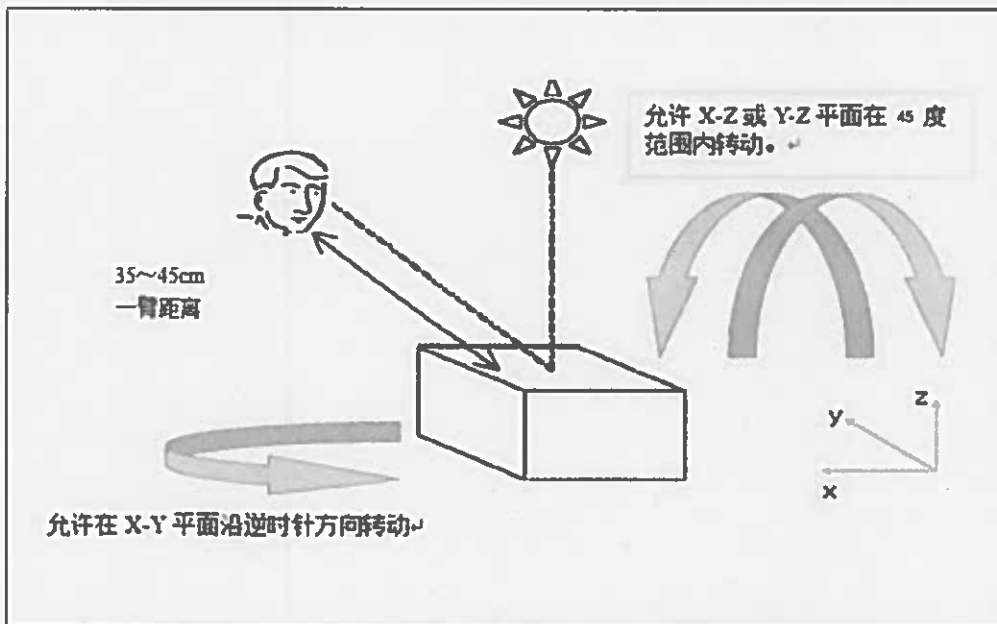
**Date** : 1<sup>st</sup> March 2024

ECOLINK NEW TECH CO. LTD.		
Quality Assurance	Approve	Date
蒋仲长	劳永辉	2014-3-2
Veres és Társai		
Inspection Department	Approve	Date

## 1、 Appearance Inspection standard

### Inspection condition

- The inspection distance is 35-45 cm per arm
- The inspection angle should be maintained at 30-45 degrees from the object
- 3 seconds for inspection time per piece under normal day light ( 800-1200 Lux )



\*\*\* Allow X-Z or Y-Z surface at 45 degrees and rotate within the range.

\*\*\* Allow counter clockwise rotation in X-Y surface

## 2、 Random check & acceptable guide

- base on international inspection standard 'GB2828 -2012', normal standard with a random inspection at AQL level II.


## 3、 Classification for defects

- Critical defect under AQL standard 0.1, immediately affect the user.
- Major defect under AQL standard 2.5, significantly reduce the usability of the product or obvious appearance defects.
- Minor defect under AQL standard 4.0, no impact on use but just affect the visual appearance.

## 4、 Defects

Appearance defect of critical, major, minor, refer to below table.

Number	Description	Condition	Testing methods	Classification for defects		
				CRI	MAJ	MIN
1	Specification	Consistent with overall dimensions	Caliper	√		
2	Temperature	(95°C ± 5°C) water, within 30 minutes, no seepage, no leakage, no deformation	Eye measure	√		
3	rare delicacy	Not acceptable	Nose smell	√		
4	Foreign object	Not accept any insect corpse or stump	Eye measure	√		
5	Broken / Hole	Not acceptable	Eye measure	√		
6	Crack / Crease	Acceptable if no impact on use	Eye measure		√	

							with lamp			
7	Unusual color spots	Color Spot	A1	A2	B	Remark	Eye measure by film ruler			√
		S:>0.5mm <sup>2</sup> ≤1.0mm <sup>2</sup>	N≤2	N≤4	N≤5	Gray pixel value >30%, take control ≤30% exempt to control				
		S:>1.0mm <sup>2</sup> ≤2.0mm <sup>2</sup>	N≤1	N≤3	N≤3					
		S:>2.0mm <sup>2</sup> ≤3.0mm <sup>2</sup>	N≤0	N≤2	N≤2					
		S:>3.0mm <sup>2</sup> ≤5.0mm <sup>2</sup>	N≤0	N≤1	N≤1	Spots ≤0.5mm <sup>2</sup> exempt to control				
Acceptable range of color spot: Internal ≤ 4 spots within 0.5-1mm ≤ 2 spots within 1-2mm (not accept black spot) ≤ 1 spot within 2-3mm (not accept black spot) External ≤ 5 spots within 0.5-1mm ≤ 3 spots within 1-2mm (not accept black spot) ≤ 2 spots within 2-3mm (not accept black spot)  Grey Pixel Value  灰階 10% 20% 30% 40% 50% 60% 70% 80% 90% 100% 										
8	Deform	Acceptable subject to usable & no leakage					Eye measure			√
9	Uneven edge	Acceptable ≤ 2mm /edge for pressed products					Eye measure by film ruler			√
10	Packaging	Inner pack without stain, damage, foreign object					Eye measure		√	

5、 GB/T2828.1-2012 AQL II classification & code (under normal inspection) :

Shipment Quantity	Quantity for Inspection	Standard GB/T2828.1-2012 AQL level II			
		AQL 2.5 for major defect		AQL 4.0 for minor defect	
		Accept	Reject	Accept	Reject
2-8	2				
9-15	3			0	1
16-25	5	0	1		
26-50	8				
51-90	13			1	2
91-150	20	1	2	2	3
151-280	32	2	3	4	5
281-500	50	3	4	5	6
501-1200	80	5	6	7	8
1201-3200	125	7	8	10	11
3201-10000	200	10	11	14	15
1001-35000	315	14	15	21	22
35001-150000	500	21	22		
150001-500000	800				
500001 or over	1250				

6、 Packaging · Transportation and Storage

6.1 Packaging

The packaging materials for tableware have sufficient sealing and firmness and do not be contaminated under normal transportation and storage conditions

6.2 Transportation

Do not press, drop during transportation and away from direct sunlight. Do not transport together with toxic or hazardous substances.

6.3 Storage

To handle the natural material products with care and store in a sealed packaging.

Keep in a clean hygienic room, temperature dry environment and away from direct

sunlight. Do not store the products with toxic or hazardous substances.

#### 6.4 Safety symbol on carton box

 <p>小心輕放 Handle with care</p>	<p>轻拿轻放 Handle with care</p>
 <p>請勿踩壓 No trampling</p>	<p>请勿踩压 Do not step and press</p>
 <p>怕濕 Fear wetness</p>	<p>防潮漏，防雨 Avoid moisture &amp; rain</p>
 <p>向上 Upward</p>	<p>向上放置 Place upward</p>